

## Safety Data Sheet

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Initial preparation date: 02.28.2020

Page 1 of 10

### Elastic Resin

#### SECTION 1: Identification

##### Product identifier

**Product name:** Elastic Resin

**Product code:** FLELCL01

##### Recommended use of the product and restriction on use

**Relevant identified uses:** For use in Formlabs SLA Printers

**Uses advised against:** Not determined or not applicable.

**Reasons why uses advised against:** Not determined or not applicable.

##### Manufacturer or supplier details

###### Manufacturer:

###### United States

Formlabs, Inc

35 Medford St

Suite 201 Somerville, MA 02143

+1 617 855 0762

sds@formlabs.com

##### Emergency telephone number:

###### United States

CHEMTREC

1-800-424-9300 (24/7)

#### SECTION 2: Hazard(s) identification

##### GHS classification:

Skin irritation, category 2

Serious eye damage, category 1

Skin sensitization, category 1

Specific target organ toxicity - single exposure, category 3, respiratory tract irritation

Chronic Aquatic Hazard, category 1

##### Label elements

###### Hazard pictograms:



**Signal word:** Danger

##### Hazard statements:

H315 Causes skin irritation

H318 Causes serious eye damage

H317 May cause an allergic skin reaction

H335 May cause respiratory irritation

H410 Very toxic to aquatic life with long lasting effects

##### Precautionary statements:

# Safety Data Sheet

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Initial preparation date: 02.28.2020

Page 2 of 10

## Elastic Resin

P264 Wash skin thoroughly after handling  
P280 Wear protective gloves/protective clothing/eye protection/face protection  
P261 Avoid breathing dust/fume/gas/mist/vapors/spray  
P272 Contaminated work clothing must not be allowed out of the workplace  
P271 Use only outdoors or in a well-ventilated area  
P302+P352 IF ON SKIN: Wash with plenty of soap and water  
P332+P313 If skin irritation occurs: Get medical advice/attention  
P362 Take off contaminated clothing and wash it before reuse  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
P333+P313 If skin irritation or rash occurs: Get medical advice/attention  
P363 Wash contaminated clothing before reuse  
P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing  
P312 Call a POISON CENTER/doctor if you feel unwell  
P403+P233 Store in a well-ventilated place. Keep container tightly closed  
P405 Store locked up  
P501 Dispose of contents/container in accordance with local/regional/national regulations

**Hazards not otherwise classified:** None

### SECTION 3: Composition/information on ingredients

Identification	Name	Weight %
CAS number: Trade secret	Acrylate Monomer(s)	15-25
CAS number: Trade secret	Acrylate Monomer(s)	25-45
CAS number: Trade Secret	Photoinitiator(s)	<1.5

**Additional Information:** None

### SECTION 4: First aid measures

#### Description of first aid measures

##### General notes:

Show this Safety Data Sheet to the doctor in attendance.

##### After inhalation:

If inhaled, remove person to fresh air and place in a position comfortable for breathing. Keep person at rest. If breathing is difficult, administer oxygen. If breathing has stopped, provide artificial respiration. If experiencing respiratory symptoms, seek medical advice/attention.

##### After skin contact:

Remove contaminated clothing and shoes. Rinse skin with copious amounts of water [shower] for several minutes. Launder contaminated clothing before reuse. If symptoms develop or persist, seek medical advice/attention.

##### After eye contact:

Rinse eyes with plenty of water for several minutes. Remove contact lenses if present and easy to do so. Protect unexposed eye. If symptoms develop or persist, seek medical advice/attention.

##### After swallowing:

If swallowed, DO NOT induce vomiting unless told to do so by a physician or poison control center. Rinse

# Safety Data Sheet

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Initial preparation date: 02.28.2020

Page 3 of 10

## Elastic Resin

mouth with water. Never give anything by mouth to an unconscious person. If spontaneous vomiting occurs, place on the left side with head down to prevent aspiration of liquid into the lungs. If symptoms develop or persist, seek medical advice/attention.

### Most important symptoms and effects, both acute and delayed

#### Acute symptoms and effects:

Skin contact may result in redness, pain, burning and inflammation.

Eye contact may result in irritation, redness, pain, inflammation, itching, burning, tearing, corneal damage and loss of vision.

Dermal exposure may cause an allergic skin reaction. Symptoms may include irritation, redness, pain, rash, inflammation, itching, burning and dermatitis.

Inhalation may have adverse effects on the respiratory tract. Symptoms may include cough, breathing difficulties, sore throat and inflammation of the mucous membrane lining the respiratory tract.

#### Delayed symptoms and effects:

Effects are dependent on exposure (dose, concentration, contact time).

### Immediate medical attention and special treatment

#### Specific treatment:

Effects are dependent on exposure (dose, concentration, contact time).

In case of eye contact, seek prompt medical attention while rinsing is continued.

If respiratory symptoms persist, seek medical attention.

#### Notes for the doctor:

Treat symptomatically.

## SECTION 5: Firefighting measures

### Extinguishing media

#### Suitable extinguishing media:

Water mist/fog, carbon dioxide, dry chemical or alcohol resistant foam.

#### Unsuitable extinguishing media:

Do not use water jet.

### Specific hazards during fire-fighting:

Thermal decomposition may produce irritating/toxic fumes/gases.

### Special protective equipment for firefighters:

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA with a full-face piece operated in positive pressure mode).

### Special precautions:

Avoid contact with skin, eyes, hair and clothing. Do not breathe fumes/gas/mists/aerosols/vapors/dusts.

Move containers from fire area if safe to do so. Use water spray/fog for cooling fire exposed containers.

Avoid unnecessary run-off of extinguishing media which may cause pollution.

## SECTION 6: Accidental release measures

### Personal precautions, protective equipment and emergency procedures:

Evacuate unnecessary personnel. Ventilate area. Extinguish any sources of ignition. Wear recommended personal protective equipment (see Section 8). Avoid contact with skin, eyes and clothing. Avoid breathing mist, vapor, dust, fume and spray. Do not walk through spilled material. Wash thoroughly after handling.

### Environmental precautions:

Prevent further leakage or spillage if safe to do so. Prevent from reaching drains, sewers and waterways.

# Safety Data Sheet

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Initial preparation date: 02.28.2020

Page 4 of 10

## Elastic Resin

Discharge into the environment must be avoided.

### Methods and material for containment and cleaning up:

Do not touch damaged containers or spilled material unless wearing appropriate personal protective clothing. Stop leak if you can do it without risk. Contain and collect spillage and place in suitable container for future disposal. Dispose of in accordance with all applicable regulations (see Section 13).

### Reference to other sections:

For personal protective equipment see Section 8. For disposal see Section 13.

## SECTION 7: Handling and storage

### Precautions for safe handling:

Avoid contact with skin, eyes, and clothing. Follow good hygiene procedures when handling chemical materials. Refer to Section 8. Follow proper disposal methods. Refer to Section 13. Do not eat, drink, smoke, or use personal products when handling chemical substances.

### Conditions for safe storage, including any incompatibilities:

Store in a cool, dry, well ventilated place. Store away from sources of heat or ignition. Store away from incompatible materials described in Section 10. Keep containers closed when not in use

## SECTION 8: Exposure controls/personal protection

Only those substances with limit values have been included below.

### Occupational Exposure limit values:

No occupational exposure limits noted for the ingredient(s).

### Biological limit values:

No biological exposure limits noted for the ingredient(s).

### Information on monitoring procedures:

Not determined or not applicable.

### Appropriate engineering controls:

Effective ventilation in all processing areas.

### Personal protection equipment

#### Eye and face protection:

Safety goggles or safety glasses with side shields

#### Skin and body protection:

Impervious clothing and chemical resistant gloves

#### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory protection

### General hygienic measures:

Handle in accordance with good industrial hygiene and safety measures. Wash hands and face after handling chemical products. Wash hands before eating, drinking and smoking. Wash hands at the end of the workday.

## SECTION 9: Physical and chemical properties

### Information on basic physical and chemical properties

Appearance	Transparent Violet Liquid
Odor	Characteristic Light Acrylic
Odor threshold	Not determined or not available.
pH	Not determined or not available.

# Safety Data Sheet

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Initial preparation date: 02.28.2020

Page 5 of 10

## Elastic Resin

Melting point/freezing point	Not determined or not available.
Initial boiling point/range	> 100°C
Flash point (closed cup)	> 93.5°C
Evaporation rate	Not determined or not available.
Flammability (solid, gas)	Not Flammable
Upper flammability/explosive limit	Not determined or not available.
Lower flammability/explosive limit	Not determined or not available.
Vapor pressure	Not determined or not available.
Vapor density	Not determined or not available.
Density	1.02 g/cm <sup>3</sup>
Relative density	Not determined or not available.
Solubilities	
Partition coefficient (n-octanol/water)	Not determined or not available.
Auto/Self-ignition temperature	Not determined or not available.
Decomposition temperature	Not determined or not available.
Dynamic viscosity	Not determined or not available.
Kinematic viscosity	2950 cps @ 35°C
Explosive properties	Not determined or not available.
Oxidizing properties	Not determined or not available.

### Other information

#### SECTION 10: Stability and reactivity

##### Reactivity:

Does not react under normal conditions of use and storage.

##### Chemical stability:

Stable under normal storage and handling conditions.

##### Possibility of hazardous reactions:

Under normal conditions of storage and use, hazardous reactions will not occur.

##### Conditions to avoid:

Incompatible materials.

Avoid storage >38°C (100°F) and exposure to light/direct sunlight and heat.

##### Incompatible materials:

Strong oxidizing agents.

Polymerization initiators, including peroxides, strong oxidizing agents, alcohols, copper, copper alloys, carbon steel, iron, rust, and strong bases.

##### Hazardous decomposition products:

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

#### SECTION 11: Toxicological information

##### Acute toxicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

**Substance data:**

# Safety Data Sheet

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Initial preparation date: 02.28.2020

Page 6 of 10

## Elastic Resin

Name	Route	Result
Acrylate Monomer(s)	oral	LD50 Rat: 4890 mg/kg
		LD50 Rat : 830 mg/kg
	dermal	LD50 Rabbit : >5000 mg/kg
		LD50 Rabbit: 520 mg/kg
Photoinitiator(s)	oral	LD50 Rat : >5000 mg/kg

### Skin corrosion/irritation

**Assessment:**

Causes skin irritation.

**Product data:**

No data available.

**Substance data:**

Name	Result
Acrylate Monomer(s)	Causes skin irritation.
	Causes skin irritation.

### Serious eye damage/irritation

**Assessment:**

Causes serious eye damage.

**Product data:**

No data available.

**Substance data:**

Name	Result
Acrylate Monomer(s)	Causes serious eye irritation.
	Causes serious eye damage.

### Respiratory or skin sensitization

**Assessment:**

May cause an allergic skin reaction.

**Product data:**

No data available.

**Substance data:**

Name	Result
Acrylate Monomer(s)	May cause an allergic skin reaction.
	May cause an allergic skin reaction.
Photoinitiator(s)	May cause an allergic skin reaction.

### Carcinogenicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

**Substance data:** No data available.

**International Agency for Research on Cancer (IARC):** None of the ingredients are listed.

**National Toxicology Program (NTP):** None of the ingredients are listed.

**OSHA Carcinogens:** Not applicable

### Germ cell mutagenicity

**Assessment:** Based on available data, the classification criteria are not met.

# Safety Data Sheet

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Initial preparation date: 02.28.2020

Page 7 of 10

## Elastic Resin

### Product data:

No data available.

**Substance data:** No data available.

### Reproductive toxicity

**Assessment:** Based on available data, the classification criteria are not met.

### Product data:

No data available.

**Substance data:** No data available.

### Specific target organ toxicity (single exposure)

#### Assessment:

May cause respiratory irritation.

#### Product data:

No data available.

#### Substance data:

Name	Result
Acrylate Monomer(s)	May cause respiratory irritation.

### Specific target organ toxicity (repeated exposure)

**Assessment:** Based on available data, the classification criteria are not met.

#### Product data:

No data available.

**Substance data:** No data available.

### Aspiration toxicity

**Assessment:** Based on available data, the classification criteria are not met.

#### Product data:

No data available.

**Substance data:** No data available.

### Information on likely routes of exposure:

No data available.

### Symptoms related to the physical, chemical and toxicological characteristics:

No data available.

### Other information:

No data available.

## SECTION 12: Ecological information

### Acute (short-term) toxicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

**Substance data:** No data available.

### Chronic (long-term) toxicity

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

**Substance data:** No data available.

### Persistence and degradability

**Product data:** No data available.

**Substance data:**

# Safety Data Sheet

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Initial preparation date: 02.28.2020

Page 8 of 10

**Elastic Resin**

Name	Result
Photoinitiator(s)	The substance is not readily biodegradable.

**Bioaccumulative potential**

**Product data:** No data available.

**Substance data:**

Name	Result
Photoinitiator(s)	This substance is not expected to bioaccumulate because of log Kow (2.91).

**Mobility in soil**

**Product data:** No data available.

**Substance data:**

Name	Result
Photoinitiator(s)	This substance is expected to be adsorbed by the soil.

**Other adverse effects:** No data available.

**SECTION 13: Disposal considerations**

**Disposal methods:**


It is the responsibility of the waste generator to properly characterize all waste materials according to applicable regulatory entities

**Contaminated packages:**

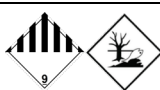
Not determined or not applicable.

**SECTION 14: Transport information**

**United States Transportation of dangerous goods (49 CFR DOT)**

UN number	UN 3082
UN proper shipping name	Environmentally hazardous liquid, N.O.S. Methacrylate Polymer
UN transport hazard class(es)	9 
Packing group	III
Environmental hazards	Marine Pollutant
Special precautions for user	None
Additional Information	DOT: 49 CFR 171.4(c)(2) Not regulated as dangerous goods when transported in single or inner packaging of 5 L or less for liquids or net mass of 5 Kg or less for solids provided the packaging meets the requirements of 49 CFR 173.24(a)

**International Maritime Dangerous Goods (IMDG)**

UN number	UN 3082
UN proper shipping name	Environmentally hazardous liquid, N.O.S. Methacrylate Polymer
UN transport hazard class(es)	9 
Packing group	III
Environmental hazards	Marine Pollutant



# Safety Data Sheet

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200


Initial preparation date: 02.28.2020

Page 9 of 10

**Elastic Resin**

<b>Special precautions for user</b>	None
<b>Additional Information</b>	This product is not regulated as a dangerous good when transported in sizes of ≤5L or ≤5 kg provided the packaging meets the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

**International Air Transport Association Dangerous Goods Regulations (IATA-DGR)**

<b>UN number</b>	UN 3082
<b>UN proper shipping name</b>	Environmentally hazardous liquid, N.O.S. Methacrylate Polymer
<b>UN transport hazard class(es)</b>	9 
<b>Packing group</b>	III
<b>Environmental hazards</b>	Marine Pollutant
<b>Special precautions for user</b>	None
<b>Additional Information</b>	This product is not regulated as a dangerous good when transported in sizes of ≤5L or ≤5 kg provided the packaging meet the general provisions of 5.0.2.4.1, 5.0.2.6.1 and 5.0.2.8.

**SECTION 15: Regulatory information**

**United States regulations**

**Inventory listing (TSCA):**

Trade secret	Acrylate Monomer(s)	Listed
Trade secret	Acrylate Monomer(s)	Listed
Trade Secret	Photoinitiator(s)	Listed

**Significant New Use Rule (TSCA Section 5):** Not determined.

**Export notification under TSCA Section 12(b):** Not determined.

**SARA Section 302 extremely hazardous substances:** Not determined.

**SARA Section 313 toxic chemicals:**

Trade secret	Acrylate Monomer(s)	Not Listed
Trade secret	Acrylate Monomer(s)	Not Listed
Trade Secret	Photoinitiator(s)	Not Listed

**CERCLA:** Not determined.

**RCRA:** Not determined.

**Section 112(r) of the Clean Air Act (CAA):** Not determined.

**Massachusetts Right to Know:**

Trade secret	Acrylate Monomer(s)	Not Listed
Trade secret	Acrylate Monomer(s)	Not Listed
Trade Secret	Photoinitiator(s)	Not Listed

# Safety Data Sheet

According to OSHA Hazard Communication Standard, 29 CFR 1910.1200

Initial preparation date: 02.28.2020

Page 10 of 10

## Elastic Resin

### New Jersey Right to Know:

Trade secret	Acrylate Monomer(s)	Not Listed
Trade secret	Acrylate Monomer(s)	Not Listed
Trade Secret	Photoinitiator(s)	Not Listed

### New York Right to Know:

Trade secret	Acrylate Monomer(s)	Not Listed
Trade secret	Acrylate Monomer(s)	Not Listed
Trade Secret	Photoinitiator(s)	Listed

### Pennsylvania Right to Know:

Trade secret	Acrylate Monomer(s)	Not Listed
Trade secret	Acrylate Monomer(s)	Not Listed
Trade Secret	Photoinitiator(s)	Not Listed

**California Proposition 65:** None of the ingredients are listed.

## SECTION 16: Other information

**Abbreviations and Acronyms:** None

**Disclaimer:**

This product has been classified in accordance with OSHA HCS 2012 guidelines. The information provided in this SDS is correct, to the best of our knowledge, based on information available. The information given is designed only as a guidance for safe handling, use, storage, transportation and disposal and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials, unless specified in the text. The responsibility to provide a safe workplace remains with the user.

**NFPA:** 0-0-0

**HMIS:** 0-0-0

**Initial preparation date:** 02.28.2020

**End of Safety Data Sheet**