Clear Resin

SECTION 1: Identification

Product identifier
Product name: Clear Resin
Product code: FLGPCL04

Recommended use of the product and restriction on use
Relevant identified uses: For use in Formlabs SLA Printers
Uses advised against: Not determined or not applicable.
Reasons why uses advised against: Not determined or not applicable.

Manufacturer or supplier details
Manufacturer:
United States
Formlabs, Inc
35 Medford St
Suite 201 Somerville, MA 02143
6178550762
sds@formlabs.com

Emergency telephone number:
United States/Canada
CHEMTREC
1-800-424-9300 (24 Hours)

SECTION 2: Hazard identification

GHS classification:
Eye irritation, category 2A
Skin sensitization, category 1
Reproductive toxicity, category 2
Chronic aquatic hazard, category 2

Label elements
Hazard pictograms:

Signal word: Warning

Hazard statements:
H319 Causes serious eye irritation
H317 May cause an allergic skin reaction
H360 May damage fertility or the unborn child (state specific effect if known) (state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard)
H361 Suspected of damaging fertility or the unborn child (state specific effect if known) (state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard)
H411 Toxic to aquatic life with long lasting effects

Precautionary statements:
P264 Wash skin thoroughly after handling
P280 Wear protective gloves/protective clothing/eye protection/face protection
P261 Avoid breathing dust/fume/gas/mist/vapours/spray
P272 Contaminated work clothing should not be allowed out of the workplace
P201 Obtain special instructions before use
P202 Do not handle until all safety precautions have been read and understood
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P337+P313 If eye irritation persists: Get medical advice/attention
P302+P352 IF ON SKIN: Wash with plenty of soap and water
P333+P313 If skin irritation or rash occurs: Get medical advice/attention
P363 Wash contaminated clothing before reuse
P308+P313 IF exposed or concerned: Get medical advice/attention
P405 Store locked up
P501 Dispose of contents/container in accordance with local/regional/national regulations

Hazards not otherwise classified:
None

SECTION 3: Composition/information on ingredients

<table>
<thead>
<tr>
<th>Identification</th>
<th>Name</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS number:</td>
<td>Urethane dimethacrylate</td>
<td>55-75</td>
</tr>
<tr>
<td>Trade Secret</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CAS number:</td>
<td>Methacrylate Monomer(s)</td>
<td>15-25</td>
</tr>
<tr>
<td>Trade Secret</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CAS number:</td>
<td>Photoinitiator(s)</td>
<td>&lt;0.9</td>
</tr>
<tr>
<td>Trade Secret</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Additional Information: None

SECTION 4: First-aid measures

Description of first-aid measures

General notes:
Show this Safety Data Sheet to the doctor in attendance.

After inhalation:
Remove source of exposure or move person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or doctor.

After skin contact:
Wash off immediately with soap and plenty of water while removing contaminated clothing and shoes. See a physician if irritation persists.

After eye contact:
Immediately flush eyes, under eyelids with water for 15 minutes. Remove contact lenses, if present to do
CLEAR RESIN

SECTION 5: Fire-fighting measures

Extinguishing media

Suitable extinguishing media:
Alcohol-resistant foam, Dry chemical or Carbon dioxide

Unsuitable extinguishing media:
None known

Specific hazards during fire-fighting:
Evacuate all personnel to a predetermined safe location, no less than 2,500 feet in all directions. Can explode or detonate under fire conditions. Burning material may produce toxic vapors.

Special protective equipment for firefighters:
Firefighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA)

Special precautions:
Avoid inhaling gases, fumes, mist, dust, vapor or aerosols. Avoid contact with eyes, skin, hair or clothing.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures:
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Environmental precautions:
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.
Methods and material for containment and cleaning up:
Contain and soak up spill with absorbent that does not react with spilled product. Place used absorbent into suitable, covered, labelled containers for disposal.

Reference to other sections:
For further information refer to section 7 and section 13.

SECTION 7: Handling and storage

Precautions for safe handling:
Avoid contact with skin, eyes, and clothing. Follow good hygiene procedures when handling chemical materials. Refer to Section 8. Follow proper disposal methods. Refer to Section 13. Do not eat, drink, smoke, or use personal products when handling chemical substances.

Conditions for safe storage, including any incompatibilities:
Store in cool location. Keep away from food and beverages. Protect from freezing and physical damage. Provide ventilation for containers. Keep container tightly sealed. Store away from incompatible materials.

SECTION 8: Exposure controls/personal protection

Only those substances with limit values have been included below.

Occupational Exposure limit values:
No occupational exposure limits noted for the ingredient(s).

Biological limit values:
No biological exposure limits noted for the ingredient(s).

Information on monitoring procedures:
Not determined or not applicable.

Appropriate engineering controls:
Effective ventilation in all processing areas.

Personal protection equipment

Eye and face protection:
Safety goggles

Skin and body protection:
Impervious clothing and chemical resistant gloves

Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory protection

General hygienic measures:
Handle in accordance with good industrial hygiene and safety measures. Wash hands and face after handling chemical products. Wash hands before eating, drinking and smoking. Wash hands at the end of the workday.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Appearance (physical state, color)</th>
<th>Light Yellow Liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Odor</td>
<td>Characteristic acrylate</td>
</tr>
</tbody>
</table>
SECTION 10: Stability and reactivity

Reactivity:
Does not react under normal conditions of use and storage.

Chemical stability:
Stable under normal storage and handling conditions.

Possibility of hazardous reactions:
Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid:
Incompatible materials.
Avoid storage >38°C (100°F) and exposure to light/direct sunlight and heat.

Incompatible materials:
Strong oxidizing agents.
Polymerization initiators, including peroxides, strong oxidizing agents, alcohols, copper, copper alloys, carbon steel, iron, rust, and strong bases.

Hazardous decomposition products:
Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

Acute toxicity
Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data:

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methacrylate Monomer(s)</td>
<td>oral</td>
<td>LD50 Rat: &gt;2000 mg/kg</td>
</tr>
<tr>
<td></td>
<td>dermal</td>
<td>LD50 Rabbit: &gt;5000 mg/kg</td>
</tr>
<tr>
<td>Photoinitiator(s)</td>
<td>oral</td>
<td>LD50 Rat: &gt;5000 mg/kg</td>
</tr>
<tr>
<td></td>
<td>dermal</td>
<td>LD50 Rat: &gt;2000 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation

Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data: No data available.

Serious eye damage/irritation

Assessment: Causes serious eye irritation.

Product data: No data available.

Substance data:

<table>
<thead>
<tr>
<th>Name</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methacrylate Monomer(s)</td>
<td>Causes serious eye irritation.</td>
</tr>
</tbody>
</table>

Respiratory or skin sensitization

Assessment: May cause an allergic skin reaction.

Product data: No data available.

Substance data:

<table>
<thead>
<tr>
<th>Name</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Urethane dimethacrylate</td>
<td>May cause an allergic skin reaction.</td>
</tr>
<tr>
<td>Methacrylate Monomer(s)</td>
<td>May cause an allergic skin reaction.</td>
</tr>
</tbody>
</table>

Carcinogenicity

Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data: No data available.

International Agency for Research on Cancer (IARC): None of the ingredients are listed.

National Toxicology Program (NTP): None of the ingredients are listed.

Germ cell mutagenicity

Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data: No data available.

Reproductive toxicity
Assessment:
Suspected of damaging fertility or the unborn child.

Product data:
No data available.

Substance data:

<table>
<thead>
<tr>
<th>Name</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Photoinitiator(s)</td>
<td>Suspected of damaging fertility.</td>
</tr>
</tbody>
</table>

Specific target organ toxicity (single exposure)

Assessment: Based on available data, the classification criteria are not met.

Product data:
No data available.

Substance data: No data available.

Specific target organ toxicity (repeated exposure)

Assessment: Based on available data, the classification criteria are not met.

Product data:
No data available.

Substance data: No data available.

Aspiration toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data:
No data available.

Substance data: No data available.

Information on likely routes of exposure:
No data available.

Symptoms related to the physical, chemical and toxicological characteristics:
No data available.

Other information:
No data available.

SECTION 12: Ecological information

Acute (short-term) toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data: No data available.

Chronic (long-term) toxicity

Assessment: Toxic to aquatic life with long lasting effects.

Product data: No data available.

Substance data: No data available.

Persistence and degradability

Product data: No data available.

Substance data:

<table>
<thead>
<tr>
<th>Name</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Urethane dimethacrylate</td>
<td>This substance is not readily biodegradable.</td>
</tr>
</tbody>
</table>
### Bioaccumulative potential

**Product data:** No data available.

**Substance data:**

<table>
<thead>
<tr>
<th>Name</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methacrylate Monomer(s)</td>
<td>This substance has low potential to bioaccumulate because of log Kow value (0.97 at 20 deg C).</td>
</tr>
<tr>
<td>Photoinitiator(s)</td>
<td>Based on the measured BCF values, a significant bioaccumulation potential is not to be expected.</td>
</tr>
</tbody>
</table>

### Mobility in soil

**Product data:** No data available.

**Substance data:**

<table>
<thead>
<tr>
<th>Name</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Urethane dimethacrylate</td>
<td>This substance is expected to disturb between the water column and organic soil and sediment particles.</td>
</tr>
<tr>
<td>Methacrylate Monomer(s)</td>
<td>The substance has a low potential for adsorption to soil</td>
</tr>
<tr>
<td>Photoinitiator(s)</td>
<td>The study does not need to be conducted because the physicochemical properties of the substance indicate that it can be expected to have a low potential for adsorption.</td>
</tr>
</tbody>
</table>

### Other adverse effects

No data available.

### SECTION 13: Disposal considerations

**Disposal methods:**

- It is the responsibility of the waste generator to properly characterize all waste materials according to applicable regulatory entities

**Contaminated packages:**

- Not determined or not applicable.

### SECTION 14: Transport information

**Canadian Transportation of Dangerous Goods (TDG)**

<table>
<thead>
<tr>
<th>UN number</th>
<th>UN 3082</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>Environmentally hazardous liquid, N.O.S. Methacrylate Polymer</td>
</tr>
<tr>
<td>UN transport hazard class(es)</td>
<td>9</td>
</tr>
</tbody>
</table>

**Packing group**

- III

**Environmental hazards**

- Marine Pollutant

**Special precautions for user**

- None

**Additional Information**

- This product is not regulated as a dangerous good when transported in sizes of ≤5L or ≤5 kg provided the packaging meets the general provisions of TDG schedule 1 provision 99
International Maritime Dangerous Goods (IMDG)

<table>
<thead>
<tr>
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<tr>
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<tr>
<td>UN transport hazard class(es)</td>
<td>9</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>Marine Pollutant</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>None</td>
</tr>
<tr>
<td>Additional Information</td>
<td>This product is not regulated as a dangerous good when transported in sizes of ≤5L or ≤5 kg provided the packaging meets the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8</td>
</tr>
</tbody>
</table>

International Air Transport Association Dangerous Goods Regulations (IATA-DGR)

<table>
<thead>
<tr>
<th>UN number</th>
<th>UN 3082</th>
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</thead>
<tbody>
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<td>Packing group</td>
<td>III</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>Marine Pollutant</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>None</td>
</tr>
<tr>
<td>Additional Information</td>
<td>This product is not regulated as a dangerous good when transported in sizes of ≤5L or ≤5 kg provided the packaging meets the general provisions of 5.0.2.4.1, 5.0.2.6.1 and 5.0.2.8.</td>
</tr>
</tbody>
</table>

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

<table>
<thead>
<tr>
<th>Bulk Name</th>
<th>None</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ship type</td>
<td>None</td>
</tr>
<tr>
<td>Pollution category</td>
<td>None</td>
</tr>
</tbody>
</table>

SECTION 15: Regulatory information

Canada regulations

**Domestic substances list (DSL):**

<table>
<thead>
<tr>
<th>Trade Secret</th>
<th>Urethane dimethacrylate</th>
<th>Not Listed</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trade Secret</td>
<td>Methacrylate Monomer(s)</td>
<td>Listed</td>
</tr>
<tr>
<td>Trade Secret</td>
<td>Photoinitiator(s)</td>
<td>Listed</td>
</tr>
</tbody>
</table>

**Non-domestic substances list (NDSL):**

<table>
<thead>
<tr>
<th>Trade Secret</th>
<th>Urethane dimethacrylate</th>
<th>Listed</th>
</tr>
</thead>
</table>

Generated using Total SDS™ (patent-pending), www.GSMSDS.com
SECTION 16: Other information

Abbreviations and Acronyms: None

Disclaimer:
This product has been classified in accordance with the Canadian Hazardous Products Regulations and WHMIS 2015. The information provided in this SDS is correct, to the best of our knowledge, based on information available. The information given is designed only as a guidance for safe handling, use, storage, transportation and disposal and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials, unless specified in the text. The responsibility to provide a safe workplace remains with the user.

Initial preparation date: 11.22.2019

End of Safety Data Sheet