



Safety Data Sheet

According to GB/T 16483, GB/T 17519

Initial preparation date: 07.14.2021

IBT Resin

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Chinese name:

English name: IBT Resin

Product code: FLIBCL01

Recommended and limited uses of the product

Relevant identified uses: For use in Formlabs SLA Printers

Uses advised against: Not determined or not applicable.

Reasons why uses advised against: Not determined or not applicable.

Manufacturer or supplier details

Manufacturer:

United States

Formlabs Ohio, Inc

27800 Lemoyne Rd.

Suite O Millbury, Ohio 43447

+1 419-837-9783

sds@formlabs.com

Emergency telephone number:

United States

CHEMTREC

1-800-424-9300 (24/7)

SECTION 2 HAZARDS IDENTIFICATION

Emergency overview

Appearance	Transparent Clear Liquid
Odor	Characteristic acrylate
Health Hazards	Causes skin irritation Causes eye irritation May cause an allergic skin reaction May cause respiratory irritation
Safety Hazards	No additional physical hazards.
Environmental Hazards	Toxic to aquatic life with long lasting effects

GHS hazard categories:

Skin irritation, category 2

Eye irritation, category 2B

Skin sensitization, category 1

Specific target organ toxicity - single exposure, category 3, respiratory tract irritation

Chronic aquatic hazard, category 2

Label elements

Pictograms:

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Signal word: Warning

Hazard statements:

H315 Causes skin irritation
H317 May cause an allergic skin reaction
H320 Causes eye irritation
H335 May cause respiratory irritation
H411 Toxic to aquatic life with long lasting effects

Precautionary statements:

Prevention:

P261 Avoid breathing dust/fume/gas/mist/vapours/spray
P264 Wash skin thoroughly after handling
P271 Use only outdoors or in a well-ventilated area
P272 Contaminated work clothing should not be allowed out of the workplace
P273 Avoid release to the environment
P280 Wear protective gloves/protective clothing/eye protection/face protection

Response:

P302+P352 IF ON SKIN: Wash with plenty of soap and water
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P312 Call a POISON CENTER/doctor if you feel unwell
P332+P313 If skin irritation occurs: Get medical advice/attention
P333+P313 If skin irritation or rash occurs: Get medical advice/attention
P337+P313 If eye irritation persists: Get medical advice/attention
P362+P364 Take off contaminated clothing and wash it before reuse
P391 Collect spillage

Safe storage:

P403+P233 Store in a well-ventilated place. Keep container tightly closed
P405 Store locked up

Waste disposal:

P501 Dispose of contents/container in accordance with local/regional/national regulations

Other hazards: None known

Physical and Chemical hazards	No additional physical hazards.
Health Hazards	Causes skin irritation Causes eye irritation May cause an allergic skin reaction May cause respiratory irritation
Environmental Hazards	Toxic to aquatic life with long lasting effects

SECTION 3 COMPOSITION/INFORMATION ON INGREDIENTS

Name	Weight %	CAS number
Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	<2	162881-26-7

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Dimethacrylate Oligomer(s)	30-50	25852-47-5
Urethane Dimethacrylate	50-70	72869-86-4

Additional information: None

SECTION 4 FIRST-AID MEASURES

Description of first aid measures

Inhalation:

If inhaled, remove person to fresh air and place in a position comfortable for breathing. Keep person at rest. If breathing is difficult, administer oxygen. If breathing has stopped, provide artificial respiration. If experiencing respiratory symptoms, seek medical advice/attention.

Skin contact:

Remove contaminated clothing and shoes. Rinse skin with copious amounts of water [shower] for several minutes. Launder contaminated clothing before reuse. If symptoms develop or persist, seek medical advice/attention.

Eye contact:

Rinse eyes with plenty of water for several minutes. Remove contact lenses if present and easy to do so. Protect unexposed eye. If symptoms develop or persist, seek medical advice/attention.

Ingestion:

If swallowed, DO NOT induce vomiting unless told to do so by a physician or poison control center. Rinse mouth with water. Never give anything by mouth to an unconscious person. If spontaneous vomiting occurs, place on the left side with head down to prevent aspiration of liquid into the lungs. If symptoms develop or persist, seek medical advice/attention.

Most important symptoms and health effects:

Skin contact may result in redness, pain, burning and inflammation.

Eye contact may result in irritation, redness, pain, inflammation, itching, burning and tearing.

Dermal exposure may cause an allergic skin reaction. Symptoms may include irritation, redness, pain, rash, inflammation, itching, burning and dermatitis.

Inhalation may have adverse effects on the respiratory tract. Symptoms may include cough, breathing difficulties, sore throat and inflammation of the mucous membrane lining the respiratory tract.

Effects are dependent on exposure (dose, concentration, contact time).

Advices for first aid responders:

If respiratory symptoms persist, seek medical attention.

Notes for the doctor:

Treat symptomatically.

SECTION 5 FIRE-FIGHTING MEASURES

Extinguishing media

Suitable extinguishing media:

Water mist/fog, carbon dioxide, dry chemical or alcohol resistant foam.

Unsuitable extinguishing media:

Do not use water jet.

Special hazards:

Thermal decomposition may produce irritating/toxic fumes/gases.

Firefighting precautions and protective measures:

Protective equipment:

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus

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(SCBA) with a full-face piece operated in positive pressure mode.

Additional information:

Avoid contact with skin, eyes, hair and clothing. Do not breathe fumes/gas/mists/aerosols/vapors/dusts. Move containers from fire area if safe to do so. Use water spray/fog for cooling fire exposed containers. Avoid unnecessary run-off of extinguishing media which may cause pollution.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:

Evacuate unnecessary personnel. Ventilate area. Extinguish any sources of ignition. Wear recommended personal protective equipment (see Section 8). Avoid contact with skin, eyes and clothing. Avoid breathing mist, vapor, dust, fume and spray. Do not walk through spilled material. Wash thoroughly after handling.

Environmental precautions:

Prevent further leakage or spillage if safe to do so. Prevent from reaching drains, sewers and waterways. Discharge into the environment must be avoided.

Methods and material for containment and cleaning up:

Do not touch damaged containers or spilled material unless wearing appropriate personal protective clothing. Stop leak if you can do it without risk. Contain and collect spillage and place in suitable container for future disposal. Dispose of in accordance with all applicable regulations (see Section 13).

Additional advice:

For personal protective equipment see Section 8. For disposal see Section 13.

SECTION 7 HANDLING AND STORAGE

Handling:

Use appropriate personal protective equipment (see Section 8). Use only with adequate ventilation. Avoid breathing mist/vapor/spray/dust. Do not eat, drink, smoke, or use personal products when handling chemical substances. Avoid contact with skin, eyes and clothing. Wash affected areas thoroughly after handling. Keep away from incompatible materials (See Section 10). Keep containers tightly closed when not in use.

Storage:

Store in cool, dry, well-ventilated location out of direct sunlight. Keep away from food and beverages. Protect from freezing and physical damage. Store away from heat, open flames and other sources of ignition. Keep container tightly sealed. Store away from incompatible materials (See Section 10).

Specific end use(s):

Refer to Section 1 (Recommended Use).

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Only those substances with limit values have been included below.

Occupational Exposure limit values:

No occupational exposure limits noted for the ingredient(s).

Biological limit values:

No biological exposure limits noted for the ingredient(s).

Information on monitoring procedures:

Not determined or not applicable.

Appropriate engineering controls:

Emergency eye wash stations and safety showers should be available in the immediate vicinity of use or handling. Provide adequate ventilation to maintain the airborne concentrations of vapor, mists, and/or dusts

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below the applicable workplace exposure limits, while observing recognized national standards (or equivalent).

Personal protection equipment

Eye and face protection:

Safety glasses or goggles. Use eye protection equipment that has been tested and approved by recognized national standards (or equivalent).

Skin and body protection:

Chemical resistant, impervious gloves approved by the appropriate standards. Gloves must be inspected prior to use. Avoid skin contact with used gloves. Appropriate techniques should be used to remove used gloves and contaminated clothing. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Ensure that all personal protective equipment is approved by recognized national standards (or equivalent).

Respiratory protection:

If engineering controls do not maintain airborne concentrations below the applicable workplace exposure limits, or to an acceptable level (if exposure limits have not been established), a respirator approved by recognized national standards (or equivalent) must be worn.

General hygienic measures:

When handling chemical products, do not eat, drink or smoke. Wash hands after handling, before breaks, and at the end of the workday. Avoid contact with skin, eyes and clothing. Wash contaminated clothing before reuse. Perform routine housekeeping.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Transparent Clear Liquid
Odor	Characteristic acrylate
Odor threshold	Not determined or not available.
pH	Not determined or not available.
Melting point/freezing point	Not determined or not available.
Initial boiling point/range	>100°C
Flash point (closed cup)	>93.5°C
Evaporation rate	Not determined or not available.
Flammability (solid, gas)	Not Flammable
Upper flammability/explosive limit	Not determined or not available.
Lower flammability/explosive limit	Not determined or not available.
Vapor pressure	Not determined or not available.
Vapor density	Not determined or not available.
Density	1.07 g/cm ³
Relative density	Not determined or not available.
Solubilities	Not determined or not available.
Partition coefficient (n-octanol/water)	Not determined or not available.
Auto/Self-ignition temperature	Not determined or not available.
Decomposition temperature	Not determined or not available.
Dynamic viscosity	1000 cps @ 40°C
Kinematic viscosity	Not determined or not available.

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Explosive properties	Not determined or not available.
Oxidizing properties	Not determined or not available.

Other information

SECTION 10 STABILITY AND REACTIVITY

Reactivity:

Not reactive under recommended handling and storage conditions.

Stability:

Stable under recommended handling and storage conditions.

Hazardous reactions:

Stable under recommended handling and storage conditions.

Conditions to avoid:

Extreme heat, open flames, hot surfaces, sparks, ignition sources and incompatible materials.

Avoid storage >38°C (100°F) and exposure to light/direct sunlight and heat.

Incompatible materials:

Polymerization initiators, including peroxides, strong oxidizing agents, alcohols, copper, copper alloys, carbon steel, iron, rust, and strong bases.

Hazardous decomposition:

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11 TOXICOLOGICAL INFORMATION

Acute toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data:

Name	Route	Result
Urethane Dimethacrylate	oral	LD50 Rat: >5000 mg/kg
	dermal	LD50 Rat: >2000 mg/kg

Skin corrosion/irritation

Assessment:

Causes skin irritation.

Product data:

No data available.

Substance data: No data available.

Serious eye damage/irritation

Assessment:

Causes eye irritation.

Product data:

No data available.

Substance data: No data available.

Respiratory or skin sensitization

Assessment:

May cause an allergic skin reaction.

Product data:

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No data available.

Substance data:

Name	Result
Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	May cause an allergic skin reaction.
Urethane Dimethacrylate	May cause an allergic skin reaction.

Carcinogenicity

Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data: No data available.

International Agency for Research on Cancer (IARC):

Name	Classification
Urethane Dimethacrylate	Not Applicable

National Toxicology Program (NTP): None of the ingredients are listed.

Germ cell mutagenicity

Assessment: Based on available data, the classification criteria are not met.

Product data:

No data available.

Substance data: No data available.

Reproductive toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data:

No data available.

Substance data: No data available.

Specific target organ toxicity (single exposure)

Assessment:

May cause respiratory irritation.

Product data:

No data available.

Substance data: No data available.

Specific target organ toxicity (repeated exposure)

Assessment: Based on available data, the classification criteria are not met.

Product data:

No data available.

Substance data: No data available.

Aspiration toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data:

No data available.

Substance data: No data available.

Information on likely routes of exposure:

No data available.

Symptoms related to the physical, chemical and toxicological characteristics:

No data available.

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Other information:

No data available.

SECTION 12 ECOLOGICAL INFORMATION

Acute (short-term) toxicity

Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data:

Name	Result
Urethane Dimethacrylate	LC50 Danio rerio: 10.1 mg/L (96 h)
	EC50 Daphnia magna: 1.2 mg/L (48 h)

Chronic (long-term) toxicity

Assessment:

Toxic to aquatic life with long lasting effects.

Product data: No data available.

Substance data:

Name	Result
Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	EC50 Activated sludge : 100 mg/L
Urethane Dimethacrylate	NOEC Desmodesmus subspicatus: 0.2 mg/L (72 h)

Persistence and degradability

Product data: No data available.

Substance data:

Name	Result
Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	This substance is not readily biodegradable.
Urethane Dimethacrylate	The substance is not readily biodegradable (22% degradation in 28 days).

Bioaccumulative potential

Product data: No data available.

Substance data:

Name	Result
Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	Bioaccumulation in organisms is not to be expected.
Urethane Dimethacrylate	The substance has moderate potential to adsorb to organic soil and sediment particles (Log Koc: 3.66).

Mobility in soil

Product data: No data available.

Substance data:

Name	Result
Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	Based upon the log Koc of 3.85 an adsorption to the soil is expected.

Results of PBT and vPvB assessment

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Product data:

PBT assessment: This product does not contain any substances that are assessed to be a PBT.

vPvB assessment: This product does not contain any substances that are assessed to be a vPvB.

Substance data:

PBT assessment:

Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	This substance is not PBT.
Urethane Dimethacrylate	This substance is not PBT.

vPvB assessment:

Phenyl bis(2,4,6-trimethylbenzoyl)-phosphine oxide	This substance is not vPvB.
Urethane Dimethacrylate	This substance is not vPvB.

Other adverse effects: No data available.

SECTION 13 DISPOSAL CONSIDERATIONS

Waste chemicals:

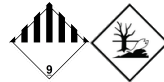
Do not discharge into public wastewater or surface waters. It is the responsibility of the waste generator to properly characterize all waste materials according to applicable regulatory entities.

Contaminated packages:

Dispose in a safe manner in accordance with local and national regulations. Do not allow the product to be released into the environment.

SECTION 14 TRANSPORT INFORMATION

China GB 6944/12268

UN number	UN 3082
UN proper shipping name	Environmentally hazardous liquid, N.O.S. Methacrylate Polymer
UN transport hazard class(es)	9 
Packing group	III
Environmental hazards	Marine Pollutant
Special precautions for user	None
Additional Information	This product is not regulated as a dangerous good when transported in sizes of <5L or <5 kg

International Maritime Dangerous Goods (IMDG)

UN number	UN 3082
UN proper shipping name	Environmentally hazardous liquid, N.O.S. Methacrylate Polymer
UN transport hazard class(es)	9 
Packing group	III
Environmental hazards	Marine Pollutant
Special precautions for user	None

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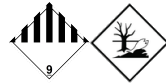
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Additional Information	This product is not regulated as a dangerous good when transported in sizes of <5L or <5 kg provided the packaging meets the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8
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International Air Transport Association Dangerous Goods Regulations (IATA-DGR)

UN number	UN 3082
UN proper shipping name	Environmentally hazardous liquid, N.O.S. Methacrylate Polymer
UN transport hazard class(es)	9 
Packing group	III
Environmental hazards	Marine Pollutant
Special precautions for user	None
Additional Information	This product is not regulated as a dangerous good when transported in sizes of ≤5L or 5≤ kg provided the packaging meets the general provisions of 5.0.2.4.1, 5.0.2.6.1 and 5.0.2.8.

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

Bulk Name	None
Ship type	None
Pollution category	None

SECTION 15 REGULATORY INFORMATION

China regulations

Inventory of Existing Chemical Substances in China (IECSC): All ingredients are listed or exempt.

Inventory of Prohibited Chemicals: None of the ingredients are listed.

Catalog of Hazardous Chemicals: None of the ingredients are listed.

List of Toxic Chemicals Restricted to be Imported and Export in China: None of the ingredients are listed.

List of Hazardous Chemicals for Priority Management - SAWS: None of the ingredients are listed.

The Catalog of Priority Hazardous Chemicals for Environment Management (PHCs)-MEP: Not determined

SECTION 16 OTHER INFORMATION

Abbreviations and Acronyms: None

Disclaimer:

This product has been classified in accordance with GB/T 16483-2008, GB 17519-2013 and GB 13690-2009. The information provided in this SDS is correct, to the best of our knowledge, based on information available. The information given is designed only as a guidance for safe handling, use, storage, transportation and disposal and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials, unless specified in the text. The responsibility to provide a safe workplace remains with the user.

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End of Safety Data Sheet