SECTION 1: Identification

Product identifier
- Product name: Tough 1500
- Product code: FLTO1501

Recommended use of the product and restriction on use
- Relevant identified uses: For use in Formlabs SLA Printers
- Uses advised against: Not determined or not applicable.
- Reasons why uses advised against: Not determined or not applicable.

Manufacturer or supplier details
- Manufacturer: United States
  Formlabs, Inc
  35 Medford St
  Suite 201 Somerville, MA 02143
  6178550762
  sds@formlabs.com

Emergency telephone number:
- United States
  CHEMTREC
  1-800-424-9300 (24 Hours)

SECTION 2: Hazard(s) identification

GHS classification:
- Skin irritation, category 2
- Skin sensitization, category 1
- Chronic aquatic hazard, category 2

Label elements
- Hazard pictograms:

  ⚠️  🟢

- Signal word: Warning

Hazard statements:
- H315 Causes skin irritation
- H317 May cause an allergic skin reaction
- H411 Toxic to aquatic life with long lasting effects

Precautionary statements:
SECTION 3: Composition/information on ingredients

<table>
<thead>
<tr>
<th>Identification</th>
<th>Name</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS number:</td>
<td>Methacrylate Monomer(s)</td>
<td>15-25</td>
</tr>
<tr>
<td>Trade Secret</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CAS number:</td>
<td>Methacrylate Monomer(s)</td>
<td>10-20</td>
</tr>
<tr>
<td>Trade Secret</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CAS number:</td>
<td>Urethane Dimethacrylate</td>
<td>55-75</td>
</tr>
<tr>
<td>Trade Secret</td>
<td></td>
<td></td>
</tr>
<tr>
<td>CAS number:</td>
<td>Photoinitiator(s)</td>
<td>&lt;0.9</td>
</tr>
<tr>
<td>Trade Secret</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Additional Information: None

SECTION 4: First aid measures

Description of first aid measures

General notes:
Show this Safety Data Sheet to the doctor in attendance.

After inhalation:
If inhaled, remove person to fresh air and place in a position comfortable for breathing. Keep person at rest. If breathing is difficult, administer oxygen. If breathing has stopped, provide artificial respiration. If experiencing respiratory symptoms, seek medical advice/attention.

After skin contact:
Remove contaminated clothing and shoes. Rinse skin with copious amounts of water [shower] for several minutes. Launder contaminated clothing before reuse. If symptoms develop or persist, seek medical advice/attention.

After eye contact:
Rinse eyes with plenty of water for several minutes. Remove contact lenses if present and easy to do so. Protect unexposed eye. If symptoms develop or persist, seek medical advice/attention.

Hazards not otherwise classified: None
After swallowing:
If swallowed, DO NOT induce vomiting unless told to do so by a physician or poison control center. Rinse mouth with water. Never give anything by mouth to an unconscious person. If spontaneous vomiting occurs, place on the left side with head down to prevent aspiration of liquid into the lungs. If symptoms develop or persist, seek medical advice/attention.

Most important symptoms and effects, both acute and delayed

**Acute symptoms and effects:**
- Skin contact may result in redness, pain, burning and inflammation.
- Eye contact may result in irritation, redness, pain, inflammation, itching, burning and tearing.
- Dermal exposure may cause an allergic skin reaction. Symptoms may include irritation, redness, pain, rash, inflammation, itching, burning and dermatitis.
- Inhalation may have adverse effects on the respiratory tract. Symptoms may include cough, breathing difficulties, sore throat and inflammation of the mucous membrane lining the respiratory tract.

**Delayed symptoms and effects:**
- Effects are dependent on exposure (dose, concentration, contact time).

**Immediate medical attention and special treatment**

**Specific treatment:**
- Effects are dependent on exposure (dose, concentration, contact time).
- If respiratory symptoms persist, seek medical attention.

**Notes for the doctor:**
- Treat symptomatically.

**SECTION 5: Firefighting measures**

**Extinguishing media**
- **Suitable extinguishing media:** Alcohol-resistant foam, Dry chemical or Carbon dioxide
- **Unsuitable extinguishing media:** None known
- Do not use water jet as an extinguisher.

**Specific hazards during fire-fighting:**
- Evacuate all personnel to a predetermined safe location, no less than 2,500 feet in all directions. Can explode or detonate under fire conditions. Burning material may produce toxic vapors.

**Special protective equipment for firefighters:**
- Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA)

**Special precautions:**
- Avoid inhaling gases, fumes, mist, dust, vapor or aerosols. Avoid contact with eyes, skin, hair or clothing.

**SECTION 6: Accidental release measures**

**Personal precautions, protective equipment and emergency procedures:**
- Wear respiratory protection. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. For personal protection see section 8.
- Wear recommended personal protective equipment (See Section 8).
- Avoid contact with eyes, skin and clothing. Eliminate all sources of ignition.
- Ensure adequate ventilation.
- Clean and neutralize spill area, tools and equipment by washing with water and soap. Absorb rinsate and
SECTION 7: Handling and storage

Precautions for safe handling:
Avoid contact with skin, eyes, and clothing. Follow good hygiene procedures when handling chemical materials. Refer to Section 8. Follow proper disposal methods. Refer to Section 13. Do not eat, drink, smoke, or use personal products when handling chemical substances.

Conditions for safe storage, including any incompatibilities:
Store in a cool, dry, well ventilated place. Store away from sources of heat or ignition. Store away from incompatible materials described in Section 10. Keep containers closed when not in use.

SECTION 8: Exposure controls/personal protection

Only those substances with limit values have been included below.

Occupational Exposure limit values:
No occupational exposure limits noted for the ingredient(s).

Biological limit values:
No biological exposure limits noted for the ingredient(s).

Information on monitoring procedures:
Not determined or not applicable.

Appropriate engineering controls:
Effective ventilation in all processing areas.

Personal protection equipment

Eye and face protection:
Safety goggles or safety glasses with side shields

Skin and body protection:
Impervious clothing and chemical resistant gloves

Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory protection

General hygienic measures:
Handle in accordance with good industrial hygiene and safety measures. Wash hands and face after handling chemical products. Wash hands before eating, drinking and smoking. Wash hands at the end of the workday.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

| Appearance | Grey Liquid |
Odor | Characteristic acrylate
Odor threshold | No data available
pH | No data available
Melting point/freezing point | No data available
Initial boiling point/range | > 100°C
Flash point (closed cup) | > 93.5°C
Evaporation rate | No data available
Flammability (solid, gas) | Not flammable
Upper flammability/explosive limit | No data available
Lower flammability/explosive limit | No data available
Vapor pressure | No data available
Vapor density | No data available
Density | 1.07 g/cm³
Relative density | No data available
Solubilities | No data available
Partition coefficient (n-octanol/water) | No data available
Auto/Self-ignition temperature | No data available
Decomposition temperature | No data available
Dynamic viscosity | 1584 @ 25°C (77°F)
Kinematic viscosity | No data available
Explosive properties | No data available
Oxidizing properties | No data available

Other information

SECTION 10: Stability and reactivity

Reactivity:
 Stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability:
 Stable under normal storage and handling conditions.

Possibility of hazardous reactions:
 Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid:
 Incompatible materials.
 Avoid storage >38°C (100°F) and exposure to light/direct sunlight and heat.

Incompatible materials:
 Strong oxidizing agents.
 Polymerization initiators, including peroxides, strong oxidizing agents, alcohols, copper, copper alloys, carbon steel, iron, rust, and strong bases

Hazardous decomposition products:
 Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

Acute toxicity
 Assessment: Based on available data, the classification criteria are not met.
 Product data: No data available.
 Substance data:
Safety Data Sheet


Initial preparation date: 11.06.2019

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**Tough 1500**

<table>
<thead>
<tr>
<th>Name</th>
<th>Route</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methacrylate Monomer(s)</td>
<td>oral</td>
<td>LD50 Rat: &gt;2000 mg/kg</td>
</tr>
<tr>
<td></td>
<td>dermal</td>
<td>LD50 Rabbit: &gt;5000 mg/kg</td>
</tr>
</tbody>
</table>

**Skin corrosion/irritation**

**Assessment:**
Causes skin irritation.

**Product data:**
No data available.

**Substance data:**

<table>
<thead>
<tr>
<th>Name</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methacrylate Monomer(s)</td>
<td>Cause skin irritation.</td>
</tr>
</tbody>
</table>

**Respiratory or skin sensitization**

**Assessment:**
May cause an allergic skin reaction.

**Product data:**
No data available.

**Substance data:**

<table>
<thead>
<tr>
<th>Name</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methacrylate Monomer(s)</td>
<td>May cause an allergic skin reaction.</td>
</tr>
<tr>
<td></td>
<td>May cause an allergic skin reaction.</td>
</tr>
<tr>
<td>Urethane Dimethacrylate</td>
<td>May cause an allergic skin reaction.</td>
</tr>
<tr>
<td>Photoinitiator(s)</td>
<td>May cause an allergic skin reaction.</td>
</tr>
</tbody>
</table>

**Carcinogenicity**

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:** No data available.

**Substance data:** No data available.

**International Agency for Research on Cancer (IARC):** None of the ingredients are listed.

**National Toxicology Program (NTP):** None of the ingredients are listed.

**OSHA Carcinogens:** Not applicable

**Germ cell mutagenicity**

**Assessment:** Based on available data, the classification criteria are not met.

**Product data:**
No data available.

**Substance data:** No data available.

**Reproductive toxicity**
Assessment: Based on available data, the classification criteria are not met.

Product data:
No data available.

Substance data: No data available.

Specific target organ toxicity (single exposure)
Assessment:
Based on available data, the classification criteria are not met.

Product data:
No data available.

Substance data: No data available.

Specific target organ toxicity (repeated exposure)
Assessment: Based on available data, the classification criteria are not met.

Product data:
No data available.

Substance data: No data available.

Aspiration toxicity
Assessment: Based on available data, the classification criteria are not met.

Product data:
No data available.

Substance data: No data available.

Information on likely routes of exposure:
No data available.

Symptoms related to the physical, chemical and toxicological characteristics:
No data available.

Other information:
No data available.

SECTION 12: Ecological information

Acute (short-term) toxicity
Assessment: Based on available data, the classification criteria are not met.

Product data: No data available.

Substance data: No data available.

Chronic (long-term) toxicity
Assessment: Toxic to aquatic life with long lasting effects.

Product data: No data available.

Substance data: No data available.

Persistence and degradability
Product data: No data available.

Substance data:

<table>
<thead>
<tr>
<th>Name</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methacrylate Monomer(s)</td>
<td>This substance is readily biodegradable.</td>
</tr>
<tr>
<td>Urethane Dimethacrylate</td>
<td>This substance is not readily biodegradable.</td>
</tr>
<tr>
<td>Photoinitiator(s)</td>
<td>This substance is not readily biodegradable.</td>
</tr>
</tbody>
</table>

Bioaccumulative potential
Product data: No data available.

Substance data:
Safety Data Sheet


Initial preparation date: 11.06.2019

**SECTION 13: Disposal considerations**

**Disposal methods:**
It is the responsibility of the waste generator to properly characterize all waste materials according to applicable regulatory entities.

**Contaminated packages:**
Not determined or not applicable.

**SECTION 14: Transport information**

**United States Transportation of dangerous goods (49 CFR DOT)**

<table>
<thead>
<tr>
<th>UN number</th>
<th>UN3082</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>Environmentally hazardous liquid, N.O.S. Methacrylate Polymer</td>
</tr>
<tr>
<td>UN transport hazard class(es)</td>
<td>9</td>
</tr>
<tr>
<td>Packing group</td>
<td>III</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>Marine Pollutant</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>None</td>
</tr>
<tr>
<td>Additional Information</td>
<td>DOT: 49 CFR 171.4(c)(2) Not regulated as dangerous goods when transported in single or inner packaging of 5 L or less for liquids or net mass of 5 Kg or less provided the packaging meets the requirements of 49 CFR 173.24(a)</td>
</tr>
</tbody>
</table>

**International Maritime Dangerous Goods (IMDG)**

<table>
<thead>
<tr>
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<tr>
<td>Special precautions for user</td>
<td>None</td>
</tr>
</tbody>
</table>

Initial preparation date: 11.06.2019

**Tough 1500**

<table>
<thead>
<tr>
<th>Additional Information</th>
<th>This product is not regulated as a dangerous good when transported in sizes of ≤5L or ≤5 kg provided the packaging meets the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.</th>
</tr>
</thead>
</table>

**International Air Transport Association Dangerous Goods Regulations (IATA-DGR)**

<table>
<thead>
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</tr>
<tr>
<td>Environmental hazards</td>
<td>Marine Pollutant</td>
</tr>
<tr>
<td>Special precautions for user</td>
<td>None</td>
</tr>
<tr>
<td>Additional Information</td>
<td>This product is not regulated as a dangerous good when transported in sizes of ≤5L or ≤5 kg provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1 and 5.0.2.8.</td>
</tr>
</tbody>
</table>

**SECTION 15: Regulatory information**

**United States regulations**

**Inventory listing (TSCA):**

<table>
<thead>
<tr>
<th>Trade Secret</th>
<th>Methacrylate Monomer(s)</th>
<th>Listed</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trade Secret</td>
<td>Methacrylate Monomer(s)</td>
<td>Listed</td>
</tr>
<tr>
<td>Trade Secret</td>
<td>Urethane Dimethacrylate</td>
<td>Listed</td>
</tr>
<tr>
<td>Trade Secret</td>
<td>Photoinitiator(s)</td>
<td>Listed</td>
</tr>
</tbody>
</table>

**Significant New Use Rule (TSCA Section 5):** Not determined.

**Export notification under TSCA Section 12(b):** Not determined.

**SARA Section 302 extremely hazardous substances:** Not determined.

**SARA Section 313 toxic chemicals:**

<table>
<thead>
<tr>
<th>Trade Secret</th>
<th>Methacrylate Monomer(s)</th>
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</tr>
</thead>
<tbody>
<tr>
<td>Trade Secret</td>
<td>Methacrylate Monomer(s)</td>
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</tr>
<tr>
<td>Trade Secret</td>
<td>Urethane Dimethacrylate</td>
<td>Not Listed</td>
</tr>
<tr>
<td>Trade Secret</td>
<td>Photoinitiator(s)</td>
<td>Not Listed</td>
</tr>
</tbody>
</table>

**CERCLA:** Not determined.

**RCRA:** Not determined.

**Section 112(r) of the Clean Air Act (CAA):** Not determined.

**Massachusetts Right to Know:**

<table>
<thead>
<tr>
<th>Trade Secret</th>
<th>Methacrylate Monomer(s)</th>
<th>Not Listed</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trade Secret</td>
<td>Methacrylate Monomer(s)</td>
<td>Not Listed</td>
</tr>
</tbody>
</table>
Abbreviations and Acronyms: None

Disclaimer:
This product has been classified in accordance with OSHA HCS 2012 guidelines. The information provided in this SDS is correct, to the best of our knowledge, based on information available. The information given is designed only as a guidance for safe handling, use, storage, transportation and disposal and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials, unless specified in the text. The responsibility to provide a safe workplace remains with the user.

NFPA: 0-0-0
HMIS: 0-0-0
Initial preparation date: 11.06.2019

End of Safety Data Sheet